



SERVING THE BUS TRANSPORTATION INDUSTRY
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Motor Replacement

1. Remove the three 1/4" bolts attaching the motor to its mount.
2. Remove the electrical connection.
3. Remove motor.
4. Inspect motor mount for damage, repair/replace as required.
5. Inspect motor wires for damage pay special attention to any pinch marks or places where they may have come into contact with any moving object. If fretting or insulation is damaged, replace motor wire.
6. Connect electrical connector on new motor.
7. Insert motor gear center pin into motor mount.
8. Reinstall the three 1/4" attaching bolts and torque to 50 inch pounds.