



- 1) Install Header with the mounting points loose. Be sure that the actuator is fully open.
- 2) Grease torque arms on door panels with an silver compound anti-sieze.
- 3) Slide torque arm of door into actuator arm of header.
- 4) Slide washer followed by the bushing onto lower pin of door panel.
- 5) Swing lower bushing into hole cut into stepwell. Note: The pin should protrude through a solid metal surface, the plastic bushing is insufficiently strong to safely hold the pin into place. See attached document for clarification.
- 6) Fasten bushing to stepframe.

