



SERVING THE BUS TRANSPORTATION INDUSTRY
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Emergency Release Lever Replacement

1. Loosen ¼” jam nut on the inside of emergency release lever assembly and spin nut to full length of threads on spade bolt..
2. Hold the 5/8” attaching nut and turn lever assembly counter-clockwise to remove it.
3. Loosen the motor stop bolt and adjust it to full retracted position.
4. Install new emergency release lever by screwing it onto the spade bolt.
5. Install the 5/8” attaching nut and leave it loose enough to still be able to turn the lever assembly.
6. Wiggle the mating main gear back and forth and turn the lever assembly out to achieve zero clearance between the drive motor gear and the main drive gear.
7. Rotate the lever assembly clockwise until the lever assembly handle is pointing to the right (back of the bus).
8. Tighten the 5/8” assembly mounting nut.
9. Adjust the motor stop bolt to give the emergency release lever a slight snap-action on closing. Tighten stop bolt jam nut.
10. Tighten the assembly jam nut on spade bolt.