



SERVING THE BUS TRANSPORTATION INDUSTRY  
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## Motor Replacement

1. Remove the three ¼” bolts attaching the motor to its mount.
2. Remove the electrical connection.
3. Remove motor.
4. Inspect motor mount for damage, repair/replace as required.
5. Connect electrical connector on new motor.
6. Insert motor gear center pin into motor mount.
7. Reinstall the three ¼” attaching bolts and torque to 50 inch pounds.